



GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS	C0.5	APPROVE		TITLE	DWC 020/030			Q'TY	1EA
LIMITS OVER ~ TO	MINUT ENESS	NOR MAL	UNSPECIFIED RADII	R1	CHECKED		ASS'Y	외형도-수랭식			SCALE	1:20
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT HARDNESS		DISIGNED	J.H.MOON	MODEL	MAT.	---		W.T	161.17kgF
6 ~ 30	±0.1	±0.2	HEAT TREATMENT METHOD				---	DRG NO	DWC-N020-030-TOTAL_ASSY-01			
30 ~ 120	±0.15	±0.3						AS				
120 ~ 315	±0.2	±0.5			DRAWN	J.H.MOON	PROJECT NAME					
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT									
1000 ~ 2000	±0.5	±1.2										
2000 ~ 4000	±0.8	±2.0		PAINT	DATE	2021-08-23	CHILLER	 DAEIL CO., LTD				